



**GREWIN INDUSTRIAL GROUP CO.,LTD.**

**TEL/WhatsApp: +86 18622096679**

**Mail: admin@coilwindingmachinechina.com**

**Web:www.coilwindingmachinechina.com**



**NAME: GWP-F60 Toroidal Transformer Winding machine**



**SPECIFICATION:**

	mm	Inch/AWG
Single Wire size	0.5-4.5mm	5-26
Double wire size	2*2.8	2/9 <sup>1</sup> / <sub>2</sub>
Minimum finish inner diameter	From 25mm	From 1.0mm
Maximum completion height	Up to 380mm	Up to 14.96
Maximum finish outer diameter	65-1200mm Interchangeable fixture	2.55-40

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### **Brief technical description:**

The **GWP-F60** chassis is a floor-standing heavy-duty chassis specially designed for large magnetic cores and thick wire diameters. It has stronger power and a wider range of adaptability. It uses PLC control and a touch screen display interface, and can be applied to a variety of machines. heads and clamps.

This product is composed of standard components, including: electronic controller, machine head servo motor, clamp stepper motor (servo can also be control). Users can easily edit text commands into the controller software.

**GWP-F60** is mainly used for tape wrapping and winding of some difficult product specifications.

### **Technical Parameters:**

#### **1.Controller:**

PLC controller

#### **2.show:**

7-inch touch screen monitor

#### **3.Program capacity:**

30 programs

Each program contains 30 segments

#### **4.program:**

User edit text command

Independent operation menu

#### **5.Data storage and output:**

PC interface

Software update interface

#### **6.Winding speed:**

Up to 120 rpm

Independently changeable storage line speed

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Independently changeable winding speed

**7.Core drive:**

Stepper motor 0.8KW/3.3Nm

**8.Line distance control:**

Automatically change line spacing

Can be designed for changes as small as 0.001

**9.Core idling and reverse control:**

Fully automatic

**10.Acceleration and deceleration:**

Fully automatic

**11.stop:**

Fully automatic

**12.Winding control:**

Fully automatic

**13.Taping operation:**

Fully automatic

**14.Machine head drive:**

Servo motor 2KW/8.6Nm

**15.Voltage supply:**

220V, 50HZ

**16.Machine dimensions and weight:**

1100 x 100 MM, 600 KG NET, 700KG GROSS

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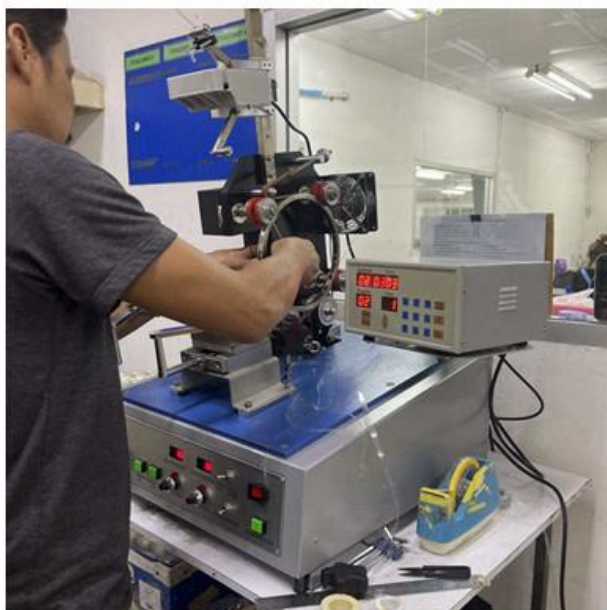
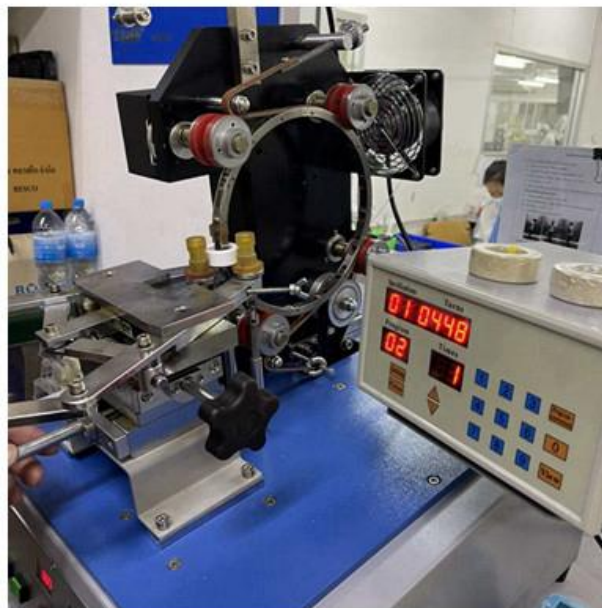
**PRACTICAL APPLICATION :**

TRAINING CUSTOMER TO OPERATE WINDING MACHNE :

- 1.All service engineers with 10 years experience are gotten special technology training, who c an deal with various breakdown problem.
- 2.Guide the user to use accurately and how to maintain the Hook Type Transformer Winding Machine.

Provide free consultation about production process technology of electronic products.

- 3.In order to guarantee the machine used normally, we'd have training on how to operate, use and maintain our product by English manual, video, guiding on line.



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**PACKAGING:**

Packaging Material: Carton/Wooden case with foam inside.

1.General package(Paper carton or plastic bag): For small equipped parts for Hook Type Transformer Winding

Machine, Package it with form and pack paper to guarantee unbroken during the transport.

2.Wooden case package: For larger scale Hook Type Transformer Winding

Machine,we have special skilled

carpenter, who would make the proper wooden case with exact thickness,density,length. The up arrow ↑marked on the outer wooden case. Buffer material would be put in the wooden case to prevent crack and shock.



TIANJIN GREWIN TECHNOLOGY CO.,LTD.	
ORDER NO.	00170202048
MODEL	001702020
QUANTITY	1
PACKAGE SIZE	1000*1000*1000
PALLETS NO.	1
PRODUCTION COUNTRY	MADE IN CHINA
DATE	2017/02/04



TOROIDAL WINDING (TAPING) MACHINE	
MODEL	001702020
FREQUENCY	50/60HZ
PRODUCTION DATE	2017/02/04
PRODUCTION NO.	001702020101
Winding Machine	

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**FACTORY:**

WeGREWIN INDUSTRIAL GROUP is expert in winding machines lines for 28Years. Our Grewin have ISO9001:2015,CE approvals,Machines'Patents,"high-tech enterprises"by the government.



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